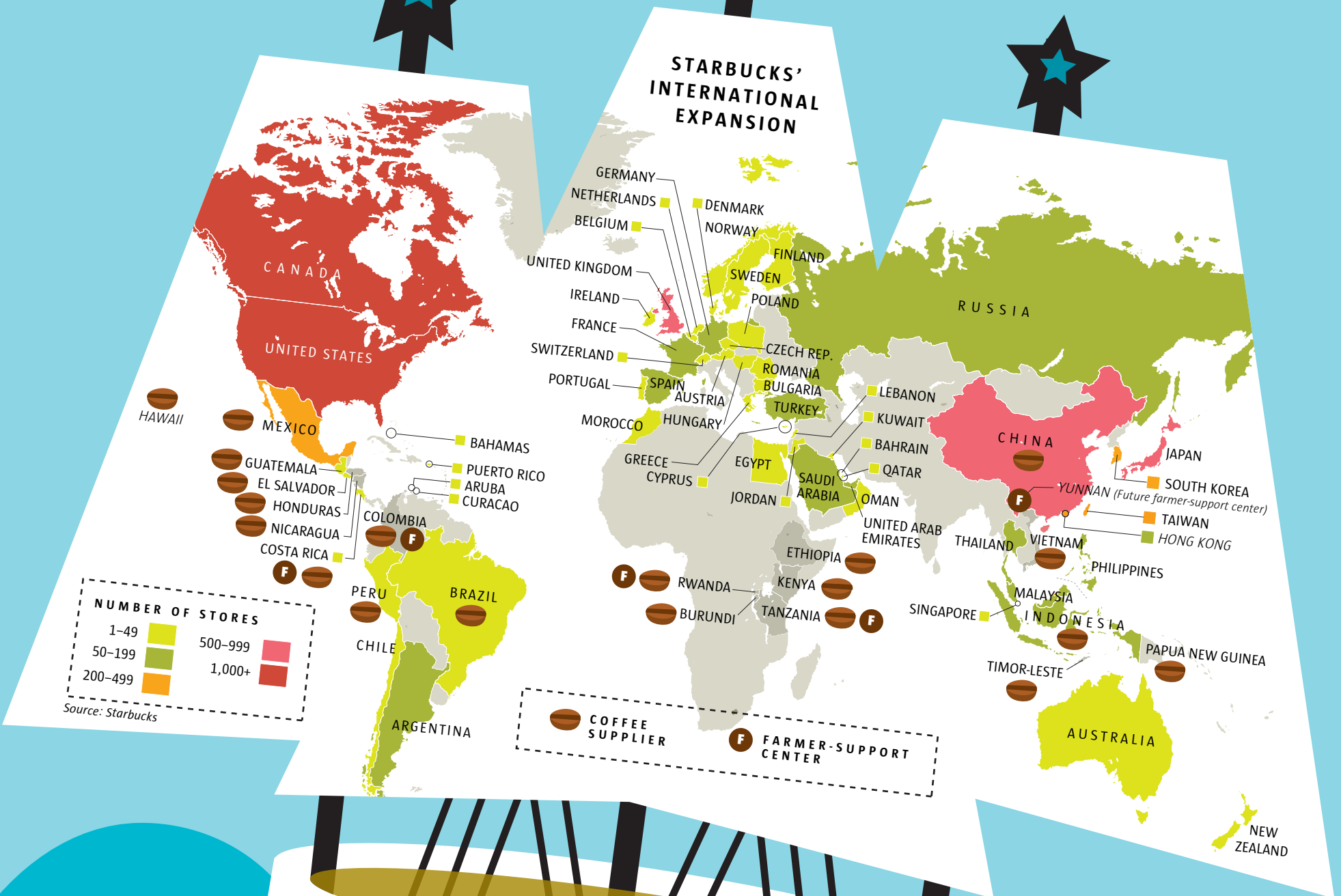


# STARBUCKS' INTERNATIONAL EXPANSION



**NUMBER OF STORES**

1-49	500-999
50-199	1,000+
200-499	

Source: Starbucks

COFFEE SUPPLIER

FARMER-SUPPORT CENTER